



SnowDogg® VUT Series



OWNER'S MANUAL

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 WARNING
Always follow the vehicle manufacturers recommendations relating to snowplow installation. For recommended vehicle models refer to the SnowDogg Application Chart and Selection Guide.
 WARNING
Make sure plow is properly attached before moving vehicle.
 WARNING
Do not move plow while servicing or place body parts between or under plow parts while moving plow.

 WARNING
DO NOT change blade position when traveling.
 WARNING
DO NOT exceed 40 mph when transporting plow.
 WARNING
Do not exceed 10 mph when plowing.
 WARNING
Always lower blade when vehicle is not in use.
 WARNING
Read this manual carefully before operating this snowplow.
 CAUTION
Vehicle application recommendations are based on the following:
<ul style="list-style-type: none"> • The vehicle with the snowplow installed must comply with the vehicle manufacturer's stated gross vehicle and axle weight ratings (found on the driver-side door corner post of the vehicle) and the front and rear weight distribution ratio. In some cases, rear ballast may be required to comply with these requirements. • In some cases there may be additional limitations and requirements. • Available capacity decreases as the vehicle is loaded with cargo or other truck equipment, or snowplow accessories are installed. • If there is uncertainty as to whether available capacity exists, the actual vehicle as configured must be weighed.

WELCOME!

Congratulations on your purchase of a SnowDogg plow! The SnowDogg plow by Buyers Products is a heavy-duty, professional grade plow built for your toughest plowing applications. By using this manual for maintenance and safety instructions, you can be sure to optimize the life of your plow.

Your dealer can provide expert assistance and service and is the first line of support. They have first hand knowledge of your plow and the conditions in your area.

Be sure to register your plow after purchase at www.snowdogglows.com. The required information is shown on the Registration Data Sheet. Registration is required to activate your two year warranty.

REGISTRATION DATA SHEET **Owner's Information**

Name: _____

Company: _____

Address: _____

Phone: _____

Fax: _____

E-mail: _____

Purchased From: _____

Purchase Date: _____

Plow Model: _____

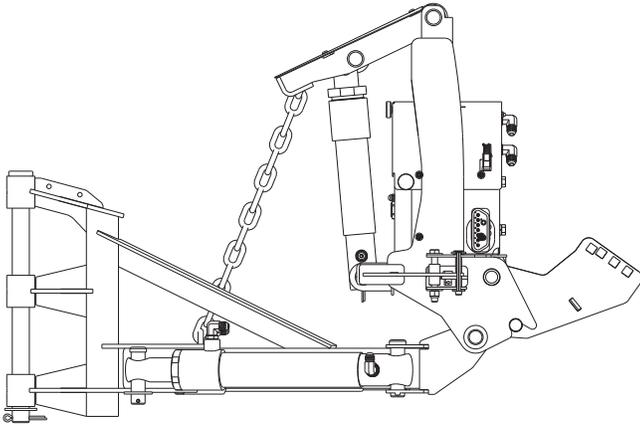
Plow Serial#: _____

HPU Serial #: _____

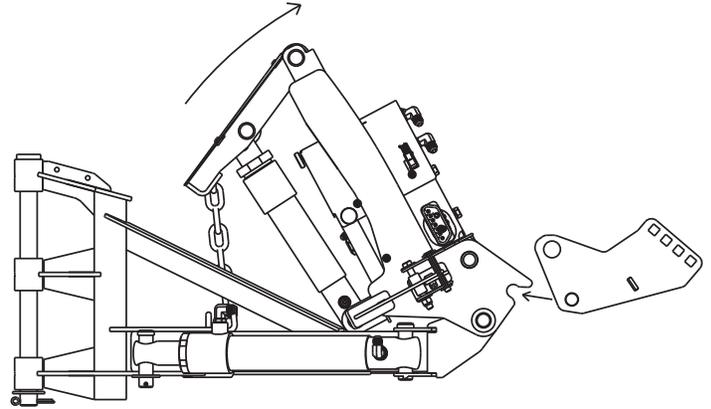
Truck Model: _____

Truck Year: _____

Register your plow at www.snowdogglows.com to activate your two year warranty.



MOUNTED PLOW



DISMOUNTED PLOW

MOUNT/DISMOUNT INSTRUCTIONS

Snowplow Mounting (fig. above)

- 1.** Check that the pins are fully retracted. The foot pedal should be pushed towards the truck and will lock in the retracted position.
- 2.** Drive in to the plow so that the cross bar on the mount engages with the receiver notch on the plow.
- 3.** Pull the foot pedals away from the truck to release the pins.
- 4.** Push up on the lift frame to engage the pins. To verify the lift frame is fully connected, check to see that the gold pins are visible from each side. Insert the lock pin through the foot pedal and pedal linkage.
- 5.** Connect the hydraulic control connectors.

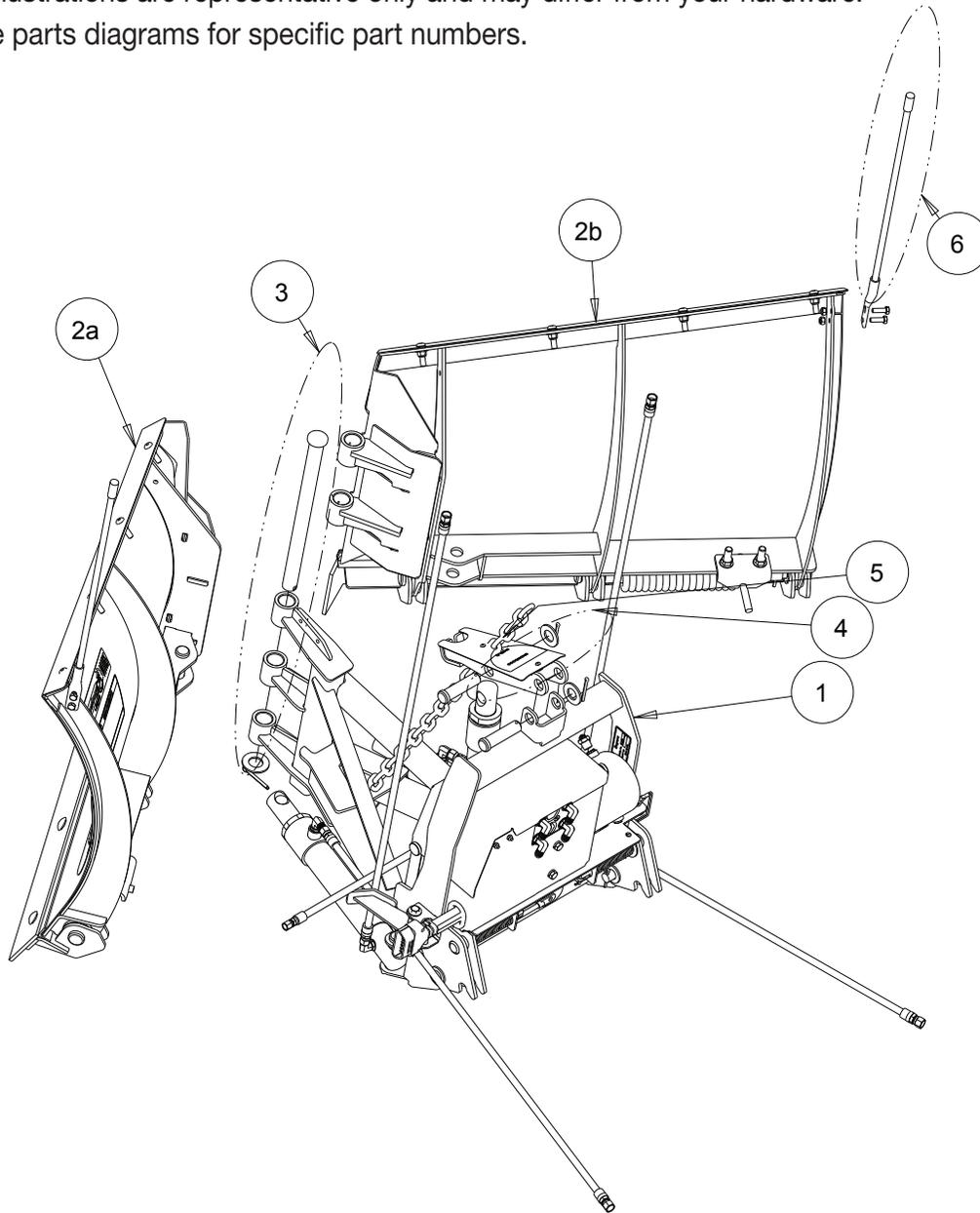
Snowplow Dismount (fig. above)

- 1.** Put the plow in float by holding the down button for 1 second.
- 2.** Press down on the chain lift to retract the lift cylinder. The chain must have slack for ease of plow removal.
- 3.** Push on the foot pedals and the lift frame towards the vehicle simultaneously. The pins will retract and the lift frame will rotate forward to rest on A-frame.
- 6.** Disconnect the hydraulic connectors
- 7.** Back away from the snowplow

INSTALLATION

SnowDogg snowplows are shipped almost completely assembled to minimize the amount of time from box to plowing. The illustrations are representative only and may differ from your hardware.

Please see the parts diagrams for specific part numbers.



ITEM	QTY.	PART NO.	DESCRIPTION
1	1	16018000	VUT Lift Frame Assembly
2	1	16020704	VUT65 Moldboard
3	1	16101180	Hinge Pin Kit
4	2	16102142	Clevis Pin Kit, 7/8" x 3-1/4"
5	1	16111400	Chain Lift
6	1	16122100	Blade Guide Kit

SNOWPLOW ASSEMBLY

1. Attach the chain lift to the upper lift frame and lift cylinder using two 7/8" x 4" clevis pins and cotter pins (10a/b).
2. Attach the moldboards to the lift frame kit using the hinge pin, washer, and cotter pin as shown. Check that the moldboards rotate freely around the hinge pin.
3. Install the two cylinder rods to each moldboard half with the clevis pins, washers and cotter pins as shown.
4. Install the blade guides using the included hardware kit.
5. Grease the seven hinge pin tubes using a needle style grease gun tip. The grease hole is located in the front of each hinge pin tube.
6. Adjust the center cutting edges. The gap between the two cutting edges should be between 1/4" - 3/8".

CAUTION

For safety reasons, the blade drops very slowly on the plow as shipped. To adjust the drop speed of the blade use a flat blade screwdriver and turn the lowering speed adjustment on the front of the hydraulic power unit counter clockwise. Turn it clockwise to slow the blade drop speed. Do this only while the blade is dropped, and tighten the jam nut after adjusting.

VEHICLE SPECIFIC MOUNT INSTALLATION

1. Mount the undercarriage as shown in the undercarriage installation instructions. As with the plow, all the fasteners should be checked on a regular basis.

HARNESS INSTALLATION

CAUTION

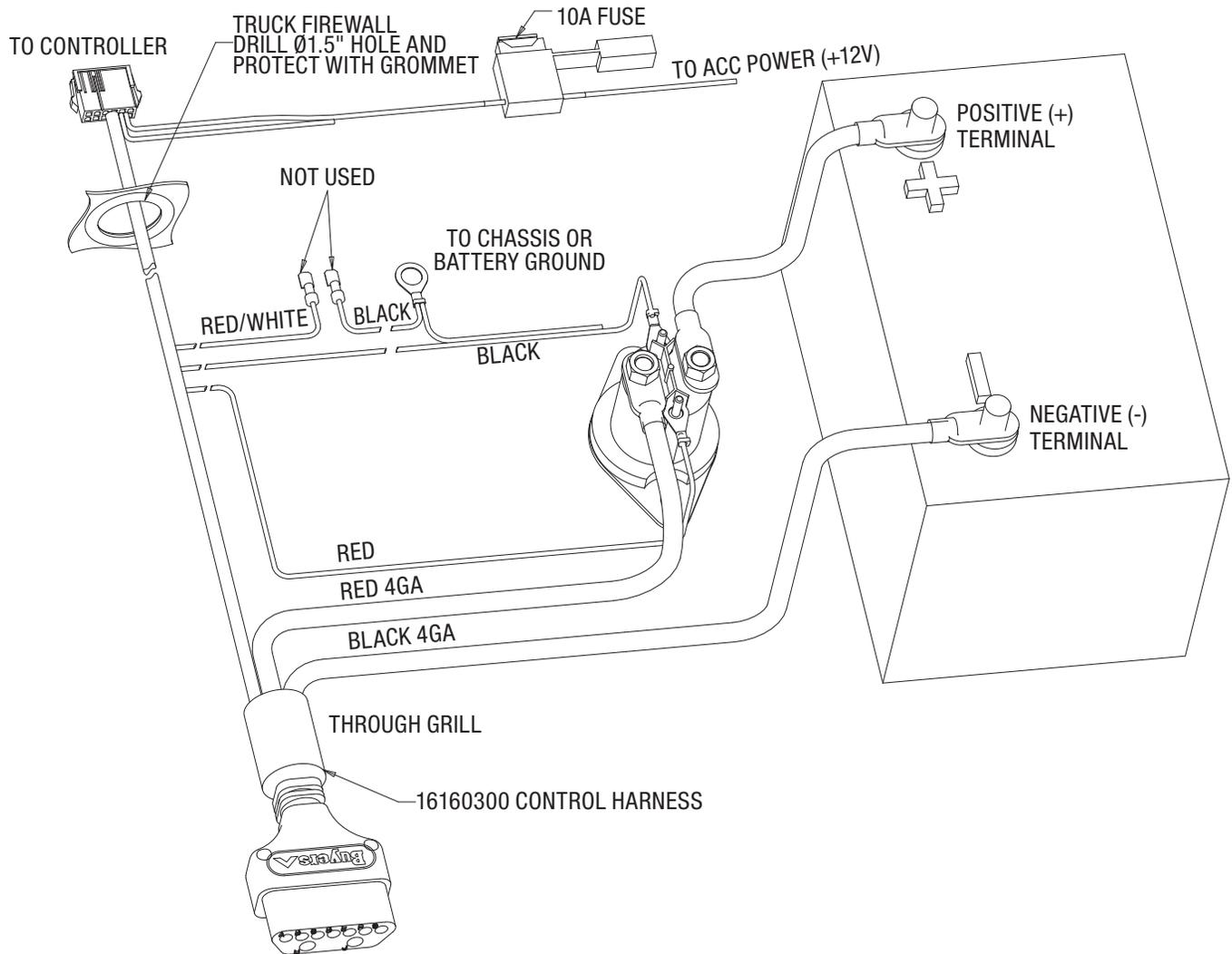
Keep all connectors greased with dielectric grease on a regular basis to minimize corrosion & potential damage or wear to the pins. It is critical that all electrical connections be tight and secure. Loose connections on the plow circuit can cause overheating, component failure, or intermittent operation.

CONTROL HARNESS

The plow side control harness has been preinstalled. The truck side control harness is routed through the grill, by the battery, and through the firewall to the controller. It is preferable when possible to keep the plow connector on the drivers side to make mount/dismount easier and faster.

1. Route the CONTROL HARNESS through the truck grill, by the battery, and through the firewall. Some trucks will require drilling a $\varnothing 1.50$ " hole through the firewall, while some will have holes provided (usually plugged). Check your truck Owner's Manual for details. If the hole is drilled it is critical that a grommet be used to prevent damage to the wire harness.
2. Mount the MOTOR RELAY in a convenient and secure location on the battery side of the vehicle using the included self tapping screws.
3. The small RED WIRE from the CONTROL HARNESS is connected to a small terminal of the MOTOR RELAY.
4. The small BLACK WIRE from the CONTROL HARNESS has two leads – one is connected to the other small terminal of the MOTOR RELAY. The other is connected directly to vehicle/chassis ground.

Control Harness Diagram



CONTROL HARNESS (continued)

5. The large (4 gage) BLACK WIRE on the CONTROL HARNESS must be connected directly to the NEGATIVE (-) battery terminal. A BATTERY TERMINAL ADAPTER may be required.
6. The large (4 gage) RED WIRE on the CONTROL HARNESS is connected to one of the large terminals on the MOTOR RELAY.
7. The shorter red BATTERY CABLE is used to connect the other large terminal of the MOTOR RELAY with the POSITIVE (+) terminal on the battery. A BATTERY TERMINAL ADAPTER may be required.
8. The CONTROLLER CONNECTOR is routed through the firewall. Wait to complete RELAY HARNESS installation before further steps.
9. Connect the handheld controller and locate in a convenient location for the operator using the included mounting bracket or Velcro.
10. Male spade connectors on the BLACK and RED/WHITE wires are not used in this application and should be taped/covered.

Your plow is now ready for operation. The hydraulic system has been filled at the factory and should be fully operational. It is possible that agitation due to the shipping has introduced some air into the oil. When operating the plow for the first time some oil may exit the vent (by the coils). This should stop once the plow is cycled and operational. Check all plow and light functions. If something is not working correctly, reread the installation directions to make sure a step was not missed and check the schematics.

STORAGE

1. Before disconnecting the plow from your vehicle, fully compress the lift cylinder
2. Disconnect the plow from your vehicle
3. Coat all electrical connection points with dielectric grease
4. Repair/touch up any chipped paint or rusted areas
5. Apply a coat of oil or grease to all exposed chrome (on angle and lift cylinders)
6. Grease all grease fittings on trip pins and king pin

REMOVAL FROM STORAGE

1. Check all fasteners and hydraulic fittings for tightness.
2. Replace any cracked hydraulic hoses
3. Coat all electrical connection points with dielectric grease
4. Connect plow to vehicle

MAINTENANCE

The SnowDogg line of plows has been simply designed for reliable service. In order to ensure the reliability of your plow, observe the following maintenance items and regularly inspect:

- Fasteners and retaining devices for proper installation and tightness.
- Hydraulic cylinders for damage, pitting or leakage
- Hydraulic hoses for wear, damage or leakage. Replace any damaged hose.
- All electrical connections for corrosion – apply dielectric grease as required
- Cutting edge wear
- Plow shoe wear
- Greasable fittings (2x trip pins and king pin)

HYDRAULIC SYSTEM

- All SnowDogg plows use SnowDogg brand Low-Temperature Hydraulic Fluid (P/N 16150010) available from SnowDogg dealers.
- The reservoir should be filled through to top port until oil reaches the top port.
- Recheck and tighten all fittings and valves every season or as necessary. Vibration due to normal use can cause fittings to loosen.
- Loctite or Teflon tape should not be used on any fittings or hoses. The only plugs where pipe sealant may be used are the reservoir plugs.
- The reservoir should be drained and refilled every season to ensure that the oil remains free of water and contaminants. If contaminants are known to be present, it is recommended that the reservoir be removed and cleaned.

With proper maintenance and care your SnowDogg plow will provide years of trouble free service!

Figure A - Lift Frame Diagram

Figure B - Linkage Detail Diagram

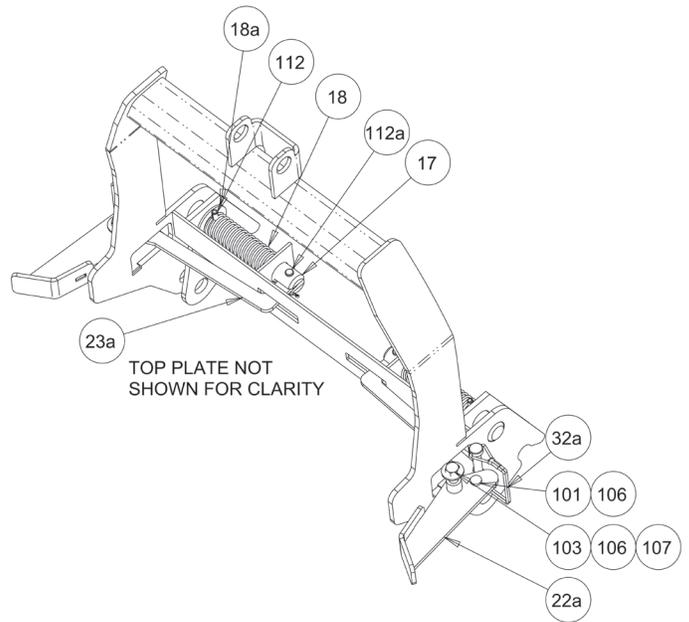
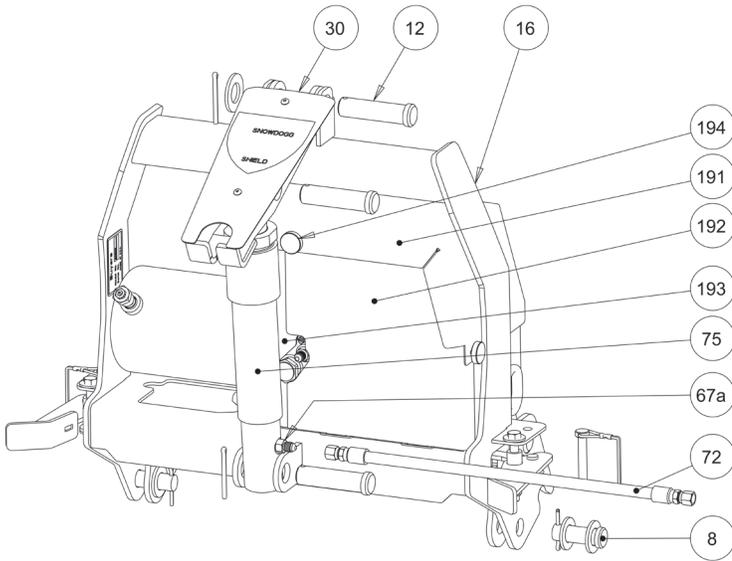
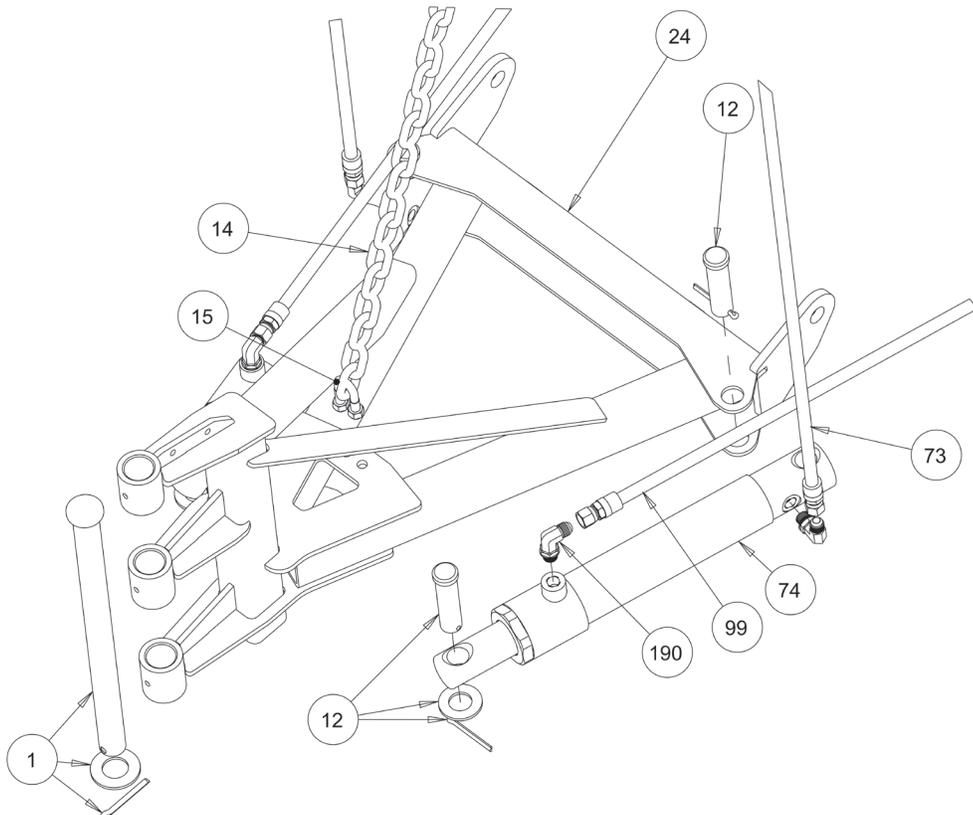
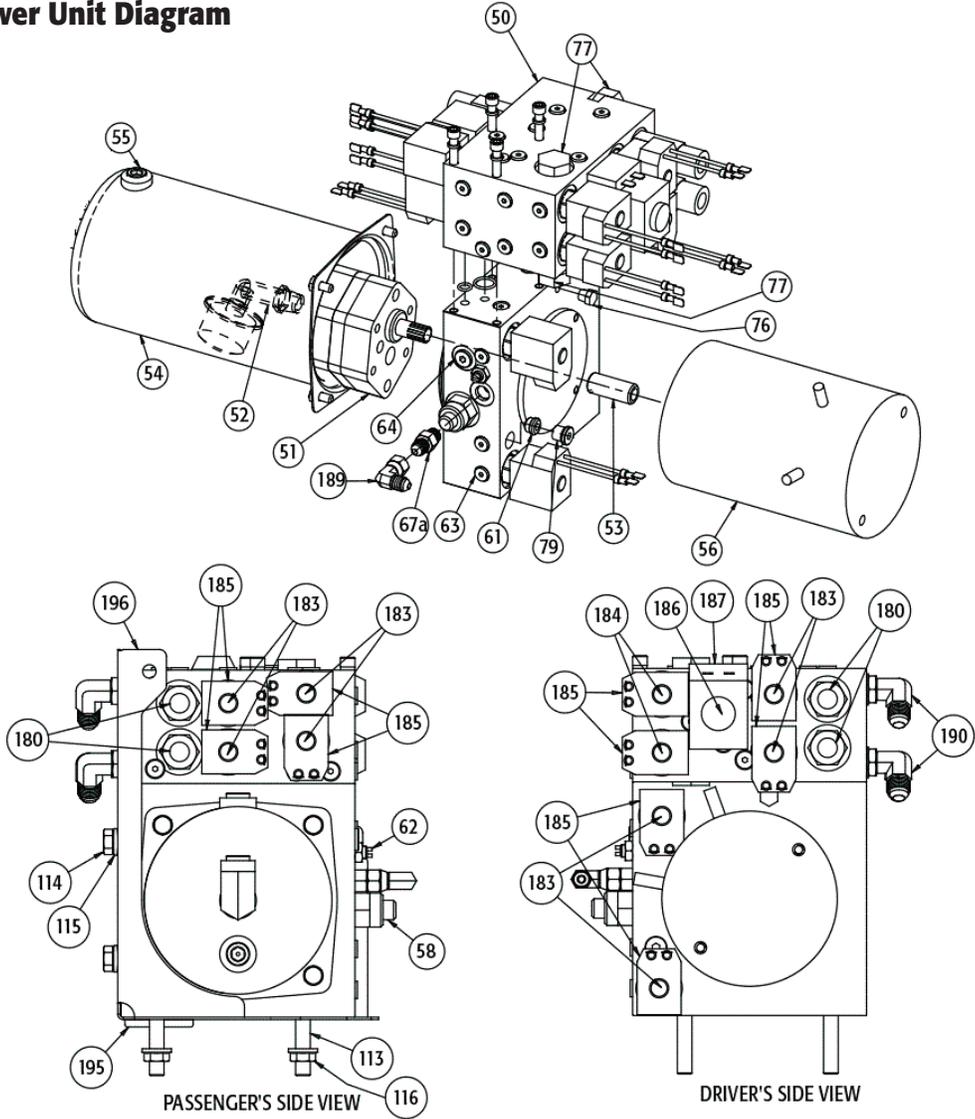


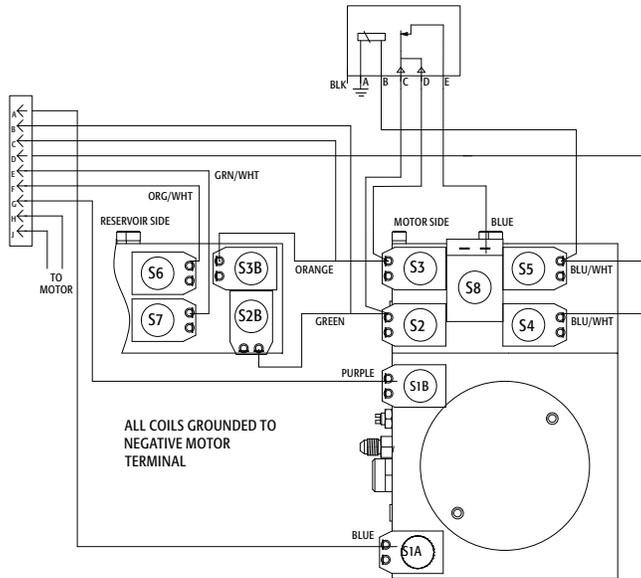
Figure C - A-Frame Diagram



Hydraulic Power Unit Diagram



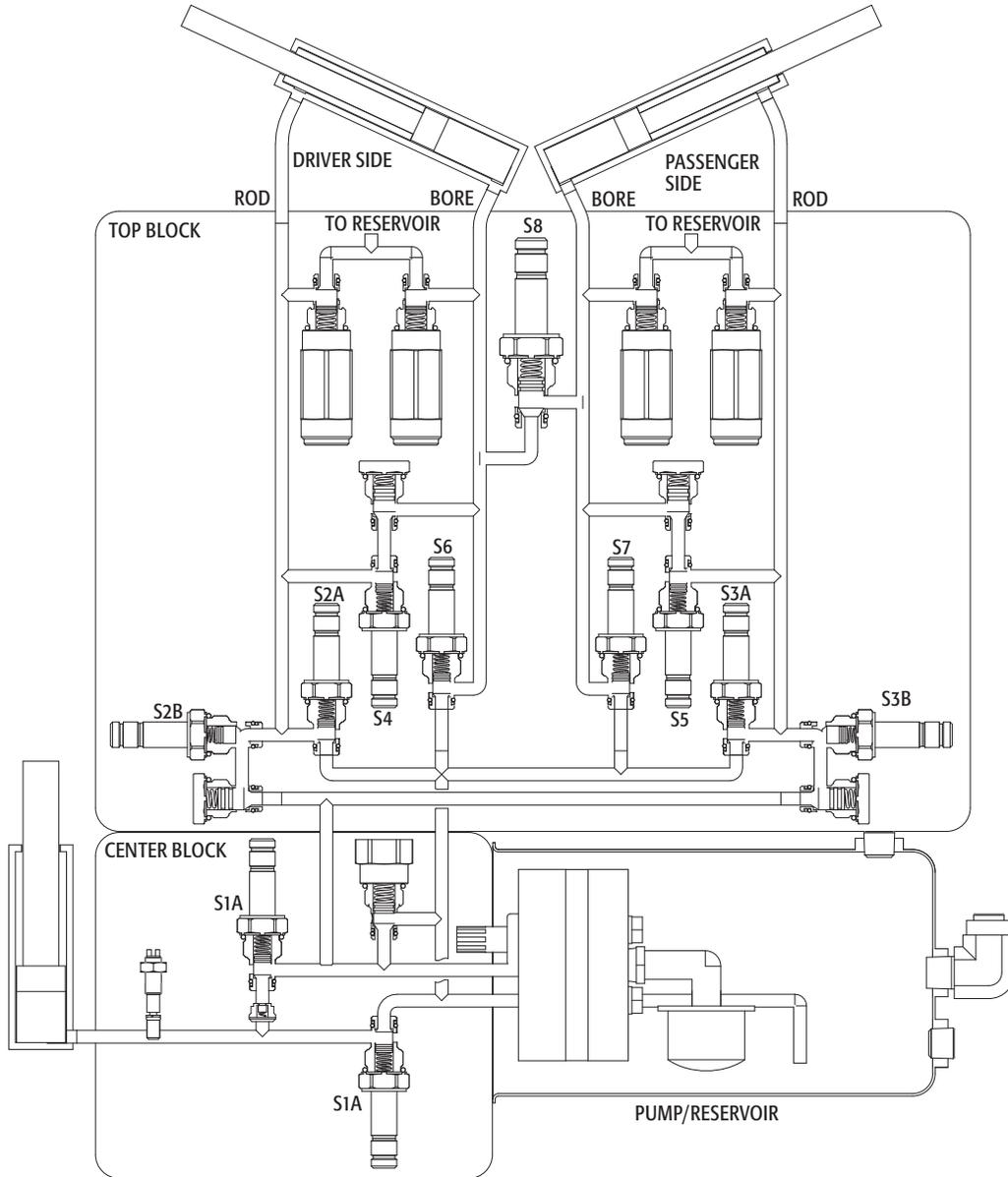
Hydraulic Power Unit Wiring Diagram



Parts List

REF	PN	Qty	DESC
1	16101180	1	Hinge Pin Kit
2a	16101202	1	Spring, Torsion Trip, DS
2b	16101203	1	Spring, Torsion Trip, PS
3	16101240	2	Spring Retainer Kit, VUT
4	16102144	6	Clevis Pin Kit, 1 x 2-3/8
5	16101242	2	Torsion Tube, VUT
8	16102110	2	Clevis Pin Kit, 3/4 x 2-1/8
12	16102142	4	Clevis Pin Kit, 7/8 x 3-1/4
14	16103000	1	Chain, 5/16 Grade 43, 24 Links
15	16103020	1	U-bolt Kit
16	16110140	1	Lift Frame Assembly, VUT
16	16112140	1	Lift Frame Weldment, VUT
17	16111151	2	Lock Pin Kit, MD
17	16112102	2	Lock Pin
18	16112104	2	Mount Spring
18a	16102104	2	Washer, 1in
22a	16111113	2	Foot Pedal
23a	16111111	2	Pedal Linkage
24	16113240	1	Aframe, VUT
30	16111400	1	Chain Lift Assy
30	16111402	1	Chain Lift Cover w/Hdw
30	16111406	1	Chain Lift Cover Hardware Kit
32a	16111124	2	Snapper Pin, 2-1/2in
34	16120860	2	Cutting Edge, 26-1/2 x 1/4, VUT65
35	16120114	1	Cutting Edge Hdw Kit, 5/8-11, 14 pcs
37	16120110	1	Moldboard Skin Hardware Kit
40	16122100	1	Blade Guide Kit
41	16122250	1	Moldboard Weldment, VUT65 DS
43	16120842	1	Center Cutting Edge, DS
44	16120852	1	Center Cutting Edge, PS
45	16121740	1	Skin, VUT65 DS
46	16121742	1	Skin, VUT65 PS
47	16122254	1	Trip Angle, VUT65 DS
48	16122256	1	Trip Angle, VUT65 PS
49	16122252	1	Moldboard Weldment, VUT65 PS
50	16152040	1	Top Block Assembly, VMD/VXF
50	16152042	1	Top Block, No Valves, VMD/VXF
50	16152102	1	Top Block to Center Block O-ring Kit
51	16151100	1	Gear Pump
51	16159116	1	Shaft Seal
52	16151102	1	Inlet Strainer w/Elbow
53	16152004	1	Spline Coupler
54	16151110	1	Reservoir Kit
54	16151114	1	Reservoir Fastener Kit (4 Cap Screws; 8 Flat Washers)
54	16159114	1	Reservoir Seal Kit
55	16151112	2	Plug, 3/8 NPT
55	16151116	1	Relief Plug
56	16151200	1	Motor, 2HP
58	16151302	1	Main Relief Valve
60	16152010	1	Center Block, No Valves, VMD/VXF
61	16151308	1	Lift Check Valve
61	16900010	1	Lift Check Removal Tool
62	16151310	1	Lowering Speed Valve
63	16152016	28	Plug, -2 SAE

REF	PN	Qty	DESC
64	16152018	1	Plug, -4 SAE
67a	16151325	1	Connector, -4 SAEM/JICM
72	16153100	1	Hose, 1/4 x 18
73	16153170	2	Hose, 1/4in X 45in
74	16154310	2	Cylinder, 1-1/2 x 1-3/4 x 8
75	16154220	1	Cylinder, 1-1/2 x 6 Polypak
76	16151326	1	Vent
77	16152330	4	Check Valve
79	16152332	1	Plug, 1/4 BSPP
85	16160300	1	Truckside Control Harness
85	16160310	1	Repair End, 16160300
87	16160402	1	Large Spring Cage Kit (2)
87	16160404	7	Small Spring Cage
87	16160512	1	Grill Connector Cap
87	16161400B	1	Plow Harness
88	16160410	1	Motor Relay
89	16160500	1	Battery Cable
93	16161420B	1	Ground Harness, 16161400B
94	16161430	1	S8 Harness, 16161400B
95	16160448	1	Relay Module
98	16160610	1	Controller Extension Harness, 36in
98	16160620	1	Controller Mount Kit
98	16160630	1	Keypad, Rubber
98	16160650	1	Coil Cable, Controller
98	16161600	1	Controller, HV
98	16161640	1	Circuit Board, 16161600
99	16153180	2	Hose, 1/4in x 42in
101	16101001	2	Screw, Hex Head 3/8-16 x 1.00 SST
103	16101003	2	Screw, Hex Head 3/8 - 16 x 2.50
106	16101006	4	Nut, Nylock, 3/8-16 SST
107	16101007	6	Washer, 3/8 SST
112	16111118	2	Roll Pin, 1/4 x 2
112a	16111126	2	Clevis Pin Kit, 1/4 x 1-1/2
113	16101016	2	Stud, 3/8-16
114	16101017	2	Screw, Hex Head, 3/8-16 x 3/4
115	16101018	2	Washer, Lock, 3/8
116	16101019	2	Nut, Serrated Flange, 3/8-16
180	16152334	4	Angle Relief Valve, 3000 PSI
183	16151312	8	Solenoid Valve, 2-way, Normally Closed
183	16159102	8	Seal Kit, 16151312/16151330
183	16159103	8	Screen, 16151312
184	16151330	2	Solenoid Valve, 2-way, Normally Open
184	16159102	2	Seal Kit, 16151312/16151330
185	16152336	10	Coil, 8 size, Flying Leads
186	16152340	1	Solenoid Valve, 2-way, Normally Closed Bidirectional
186	16159109	1	Seal Kit, 16152340
187	16152342	1	Coil, 10 size, Dual Spade
189	16151321	1	Elbow, -4 JICM/JIC Swivel
190	16152346	4	Elbow, -6 SAEM/JICM
191	16152120	1	HPU Top Cover, HV/HX
193	16152124	1	HPU PS Front Cover, HV/HX
194	16152126	3	Thumb Screw
195	16152128	1	Cable Grommet
196	16152130	1	Tray
ACC	16150010		Hydraulic Fluid, Low Temp, 1 CASE (12 QTS)



LOGIC TABLE

PIN	1	2	3	4	6	7	8	12			
ID	MOT	A	B	C	D	E	F	G			
SOL		S1A	S2A	S2B	S3A	S3B	S4	S5	S6	S7	S1B
UP											
DOWN											
FLOAT											
LEFTIN											
LEFTOUT											
RIGHTIN											
RIGHTOUT											
VEE											
SCOOP											
ANGLEFT											
ANGRIGHT											

NOTE

Full schematics and pin out information can be found online at www.snowdoggplows.com under Tech Support in the 16992920 service manual.

TROUBLESHOOTING

Disconnect the RELAY MODULE CONNECTOR for the following steps.

The controller will not detect most electrical faults with the relay module connected.

Symptom/Diagnostic	Result	FIX
PUMP MOTOR NOT RUNNING WHEN UP, LEFT OR RIGHT PRESSED		
Status light blinks ONCE	Continuity Problem	Check RED WIRE/MOTOR RELAY
Check voltage at MOTOR terminals with UP, LEFT, or RIGHT buttons pressed	If voltage present - MOTOR is bad	Replace MOTOR
Check cable continuity between MOTOR RELAY and MOTOR	If no continuity, check cable, connections, and replace if necessary	Replace/repair cable or connections
Check control signal to MOTOR RELAY (small wires to motor relay) with UP, LEFT, or RIGHT buttons pressed	If voltage present and no click is heard when buttons are pressed, MOTOR RELAY is bad	Replace MOTOR RELAY
Check ground continuity between between control ground at MOTOR RELAY and battery ground	If no continuity, check cable, connections, and replace if necessary	Replace/repair cable or connections
Plow won't move at all, moves "jerkily", very slowly, or chatters		
Check fluid level in reservoir	Fluid should be visible in elbow fitting.	Add fluid
Air in fluid	Bleed air from system	Slightly loosen fittings to angle cylinders and move the plow wings. Tighten fittings while fluid is escaping. Do this over an absorbent mat , or hold a rag over fitting to absorb excess fluid.
PLOW WON'T MOVE AT ALL, MOVES "JERKILY", VERY SLOWLY, OR CHATTERS		
Check fluid level in reservoir	Fluid should be visible from fill cap - reservoir should be ~3/4 full	Add fluid
Air in fluid	Bleed air from system	Slightly loosen fittings to angle cylinders and angle the plow. Tighten fittings while fluid is escaping. Do this over an absorbent mat, or hold a rag over fitting to absorb excess fluid.
OIL IS LEAKING FROM CYLINDERS		
	Packing is loose	Tighten gland until leak stops
	Rods are pitted	Polish rods with fine steel wool
OIL SPRAYS OUT OF VENT PORT IN POWER UNIT		
Air in Fluid	Bleed air from system	Slightly loosen fittings to angle cylinders and angle the plow. Tighten fittings while fluid is escaping. Do this over an absorbent mat, or hold a rag over fitting to absorb excess fluid.
Check fluid level	Fluid should be visible in elbow fitting.	Remove fluid if necessary - in most cases the problem will subside as entrapped air dissipates.
PLOW WON'T DROP		
Status light blinks 8 times	Continuity Problem	Check PURPLE WIRE/S1B COIL
Check voltage at S1B VALVE coil	If no voltage present, check cable and connections	Replace/repair cable or connections
Check DROP SPEED control valve	DROP SPEED valve should be several turns from fully closed	Open DROP SPEED valve
Check S1B VALVE for contamination	Poppet must move freely, and seat area must be clear of any debris	Remove S1B VALVE and check free movement of poppet, clean any chips/debris from poppet seat
PLOW WON'T DROP		
		Replace S1B VALVE
Check LIFT LOCK valve for contamination	Poppet must move freely, and seat area must be clear of any debris	Remove LIFT LOCK valve and check free movement of poppet, clean any chips/debris from poppet seat
		Replace LIFT LOCK valve
PLOW WON'T LIFT		
Status light blinks 2 times	Continuity Problem	Check BLUE WIRE/S1A COIL
Check voltage at S1A VALVE coil	If no voltage present, check cable and connections	Replace/repair cable or connections

TROUBLESHOOTING (continued)

Symptom/Diagnostic	Result	FIX
Check S1A VALVE for contamination	Poppet must move freely, and seat area must be clear of any debris	Remove S1A VALVE and check free movement of poppet, clean any chips/debris from valve Replace S1A VALVE
LEFT OR RIGHT WING WON'T EXTEND		
Status light blinks 5 times	Continuity Problem	Check BLUE/WHT WIRE/S4 and S5 COILS
Check voltage at S4 (LEFT) or S5 (RIGHT) VALVE coil	If no voltage present, check cable and connections	Replace/repair cable or connections Confirm BLU/WHT wire at S4/S5 VALVES
Check S4/S5 VALVE for contamination	Poppet must move freely, and seat area must be clear of any debris	Remove S4/S5 VALVE and check free movement of spool, clean any chips/debris from valve Replace S4/S5 VALVE
LEFT OR RIGHT WING WON'T RETRACT		
Status light blinks 6 times	Continuity Problem	Check GRN/WHT WIRE/S7 VALVE
Status light blinks 7 times	Continuity Problem	Check ORG/WHT WIRE/S6 VALVE
Check voltage at S6 (LEFT) or S7 (RIGHT) VALVE coil	If no voltage present, check cable and connections	Replace/repair cable or connections Confirm ORG/WHT wire at S6 and GRN/WHT wire at S7
Check S6/S7 VALVE for contamination	Poppet must move freely, and seat area must be clear of any debris	Remove S6/S7 VALVE and check free movement of spool, clean any chips/debris from valve Replace S6/S7 VALVE
"Angle Left" and "Angle Right" don't work		
Check voltage at S8 VALVE coil	If no voltage present, check cable and connections	Replace/repair cable or connections Confirm BLUE/BLK wire at S8 VALVE Replace RELAY MODULE
Check S8 VALVE for contamination	Poppet must move freely, and seat area must be clear of any debris	Remove S8 VALVE and check free movement of spool, clean any chips/debris from valve Replace S8 VALVE
PLOW DRIFTS WHILE PLOWING SNOW		
Air in Fluid	Bleed air from system	Slightly loosen fittings to angle cylinders and angle the plow. Tighten fittings while fluid is escaping. Do this over an absorbent mat, or hold a rag over fitting to absorb excess fluid.
Check CHECK VALVES for contamination	Poppet must move freely, and seat and piston area must be clear of any debris	Remove CHECK valves and clean Replace CHECK valve
Check RELIEF valves for contamination	Poppet must move freely, and seat must be clear of any debris	Remove RELIEF valves and clean Replace RELIEF valves
WINGS SCOOP WHEN RIGHT OUT IS PRESSED		
Status light blinks 3 times	Continuity Problem	Check GRN WIRE/S2A AND B COIL
Check S2A and S2B VALVES for contamination		
Problem goes away when relay module is disconnected	Relay module is faulty	Replace RELAY MODULE
WINGS SCOOP WHEN LEFT OUT IS PRESSED		
Status light blinks 4 times	Continuity Problem	Check ORG WIRE/S3A AND B COIL
Check S3A and S3B VALVES for contamination		
Problem goes away when relay module is disconnected	Relay module is faulty	Replace RELAY MODULE

PLOWING TIPS

- Know the area you are plowing. Be aware of all hidden obstacles (pipes, drains, berms, etc.)
- Plow with the storm, do not let snow accumulate
- Always lower the plow blade when parking to minimize the risk of the plow dropping and to reduce the load on the truck suspension.
- When transporting the plow – monitor coolant temperature. If the truck is running hot, adjust the plow position to allow additional airflow to the radiator.
- Plowing at high speeds increases the potential for damage to your plow AND your truck

Limited Warranty

COVERAGE

Buyers Products Company warrants to the original purchaser of a Buyers Products SnowDogg® brand snowplow that they will be free from defects in materials and workmanship for a period of two (2) years after the date of original purchase. Buyers Products warrants accessories, service parts, and components purchased separately to be free of defects in materials and workmanship for a period of one (1) year after date of original purchase. These warranties are exclusive and in lieu of all other express and, except to the extent prohibited by applicable law, all implied warranties, including but not limited to the implied warranties of merchantability and fitness for a particular purpose, are limited in duration to the duration of this warranty. Buyers Product's Liability is expressly limited to repair or replacement of defective parts. Buyers Products shall not be liable for consequential, incidental or contingent damages whatsoever, even if damages are caused by the negligence or fault of Buyers Products. This warranty gives you specific legal rights. Additional purchaser's rights may vary from state to state.

WHAT IS NOT COVERED

The warranty does not apply to:

- ...parts not furnished by Buyers Products or damage resulting from same.
- ...parts modified without authorization or damage resulting from same.
- ...expendable parts (cutting edges, fluids, etc.).
- ...damage resulting from failure to install, maintain or operate the product per the owner's manual, installation instructions, or application guides.
- ...damage to vehicle and/or frame of vehicle resulting from plow attachment.

WARRANTY PROCEDURE

If any part is proven to be defective within that warranty period, Buyers Products will, at its sole discretion, repair or replace said part at its expense FOB Cleveland, OH. Labor will be credited to authorized dealers as determined by published rate charts.

Buyers Products obligation shall be limited to such repair or replacement and shall be further contingent on Buyers Products receiving written notice of the alleged defect and proof of original purchase within ten (10) days of its discovery as well as the return of the allegedly defective part to Buyers Products. To obtain service, the purchaser must return the defective snowplow to an authorized SnowDogg Dealer with proof of purchase and applicable maintenance records. All transportation costs to and from the dealer will be the responsibility of the purchaser. SnowDogg dealers may be located on-line at www.snowdoggplows.com.

Buyers Products
9049 Tyler Blvd.
Mentor, OH 44060

Contact Your Dealer for Service and Technical Support